

## Material: JIS G 3539 SWCH 15A

### Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging

**Group:** Ferrous Mild Steel Alloys

**Sub Group:** JIS G 3539 SWCH 15A Carbon Steel Wire Rods for Cold Heading and Cold Forging

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Wire Rod and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 - 0.180	As Raw or Normalizing or Annealing or Hardening and Tempering	
Silicon	Si %	0.100 max.		
Manganese	Mn %	0.300 - 0.600		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.035 max.		
Aluminium	Al %	0.020 min.		
Iron	Fe %	Balance		
-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa 340 min. Yield Strength in Mpa - Elongation in % - Reduction of Area in % 45 min. Hardness in HRC 90 max. Impact in Joule -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SWRCH 15A	JIS	Japan	Wire Rod and Forging
SWRCH15A	MS	Malaysia	Wire Rod and Forging
C15C	ISO	International	Wire Rod and Forging
SWRCH15A	KS	Korea	Wire Rod and Forging
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